

High Precision VMC850 Vertical Machining Center 5T Weight BT40 Spindle Taper

Basic Information

• Place of Origin: Shandong, China

• Brand Name: lu young

• Price: \$22,500.00/sets >=1 sets



Product Specification

Condition: New
Spindle Taper: BT40
No. Of Spindles: Single
Type: VERTICAL

Dimension(L*W*H): 2780*2450*2700mm

• Weight (T): 5

Table Size (mm): 1000*500
Table Travel (X) (mm): 800
Table Travel (Y) (mm): 500
Table Travel (Z) (mm): 500
Positioning Accuracy (mm): 0.006
Repeatability (X/Y/Z) (mm): 0.003

• Range Of Spindle 50 - 10000 R.p.m

Speed(r.p.m):

• Max. Table Load(kg): 400 Kg



More Images









Product Description

High Precision VMC850 Vertical Machine Centre with 5T Weight and BT40 Spindle Taper

VMC850 China 4 axis high precision vertical machine centre



Specification

 Item
 VMC850

 Size of worktable(length×width)mm
 1000×500

 T slot (mm)
 5-18x100

 Max loading weight on worktable
 600kg

 X-Axis travel(mm)
 800

 Y-Axis travel(mm)
 550

 Z-Axis travel(mm)
 500

Distance between spindle nose and table 105-605mm

Distance between spindle center and

column(mm)

550

Spindle taper BT40

Max. spindle speed(rpm) 8000/10000/12000

Spindle motor power(Kw) 7.5/11kw

Rapid feeding speed: X,Y,Z axis m/min 24/24/24 liner guideway

Fast cutting speed m /min 10m/min

Positional accuracy ±0.005 mm

Repeat positional accuracy ±0.003 mm

Auto Tool changer type 24 arm type auto tool changer

Max. tool length 300mm

Max. Tool diameter Φ80(adjacent tool)/φ150(not adjacent tool)

Max.tool weight8kg2.5Tool changing time(tool-to-tool)2.5secAir pressure0.6 MpaMachine weight5500KG

Overall sizse(mm) 2600*2300*2300

Standard configuration:

High strength resin sand casting Imported bearings for lead -srew; HIWIN/NSK

X, Y, Z rails adopt stainless steel telescopic

cover

Eelectric cabinet cold heat exchanger

Standard with belt driven Taiwan spindle---

8000RPM

Full enclosed cover

GSK25I controller system Manual pulse generator (MPG)

16 tools type Taiwan ATC Toolbox

Centralized automatic feed lubrication

system

3 Axis lubrication oil collection

Air clean gun Color display

Chip storage tank Foundation pad iron and adjusting bolt

Three color warning lamp USB and Internet interface Cooling system Leveling blocks & bolts;

Work lamp Rigid tapping

Spindle center air blast

Optional configuration:

Taiwan ATC, disc type ---24 4th /5th axis

Siemens or Fanuc controller system Chip conveyor outside machine

3 axis Hiwin linear guide way Tool measure system

Workpiece measure system

Main purchase parts brand

Name Brand
Spindle Unit Taiwan

Servo Motor SIEMENS/GSK/FANUC pressure cylinder Taiwan SUNRISE

Screw bearing FAG
Coupling (R+W)

Product Description

The VMC850 New price vertical 5-axis machining center with 24 ATC is suitable for mould, automobile, motorcycle, aviation, aerospace, instrumentation, textile light industry and electronics and machinery manufacturing and other industries, small and medium-sized housing cover, plate, shell and plate parts processing industry. It is applicable to the vertical machining center of machining and mould manufacturing. It can adapt to the machining requirements of machining, drilling, tapping, boring and so on.



Spindle: Standard is high speed BT40-150 belt driven Taiwan spindle---8000RPM; Optional is 10000/12000/15000 rpm .simple and compact structure, high efficiency, low noise, low vibration , high precision,and good surface finishing.



Screw:Standard is hardened guide way,optional is Taiwan Hiwin linear guide way. The guide screw adopts the imported JIS-C3 grinding grade pre-stretched nut screw to eliminate the backlash, after heat treatment, it has good rigidity, wear resistance, and guarantees the high precision of the operation.



Auto tool changer:

Taiwan hat type (16 knives) tool magazine. Advantages: low wear, long life, easy adjustment, and low failure rate. Optional configuration is Taiwan 20/24 disc type Auto tool changer.



Controller system

Controller system: there is GSK /KND/SIEMENS/SYNTEC/FANUC controller system could to be choosed

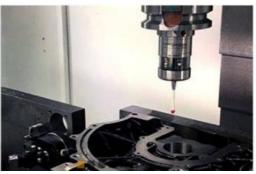




4th and 5th axis:

4th and 5th axis can be choosed as opintional Horizontal & vertical cnc rotary table can be choose as optional. Especially for special jobs. High precision, improve processing efficiency, and shorten the processing flow.





PROBE MEASURING

METROL , RENISHAW or PIONEER brand workpiece measuring system and tool measuring system are optional configurations.





Chip conveyor outside machine

The machine tool chip conveyor is mainly used to collect various metal and non-metal scraps produced by the machine and transfer the scraps to the collection vehicle. It can be used in conjunction with the filter water tank to recycle various coolants.

24 tools arm type Auto tool changer

The tool change speed is fast, within 4s. The mechanical arm pulls the tool from the tool magazine and the spindle at the same time and installs it on the spindle and the tool magazine after a 180° rotation to complete the tool change process.

Company Profile





Packing & Delivery

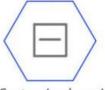


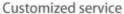


1.Port: Qingdao port or Shanghai port 2.Payment method: T/T, L/C, D/P, D/D etc. 3.Payment: 30% T/T as deposit, 70% balance shall be paid before shipment. 4.Delivery time: 30 days after receive the 30%T/T deposit.5.Non-fumigation packaging, we use seaworthy plywood. 6. Steel base plate, it is stronger 3-5 times than normal plywood base plate. 7.Water-proof and damp proof, water resistant film wraped all the machine.

Our service









English User Manual and Operation



Service overseas



24 Hours On-line Service



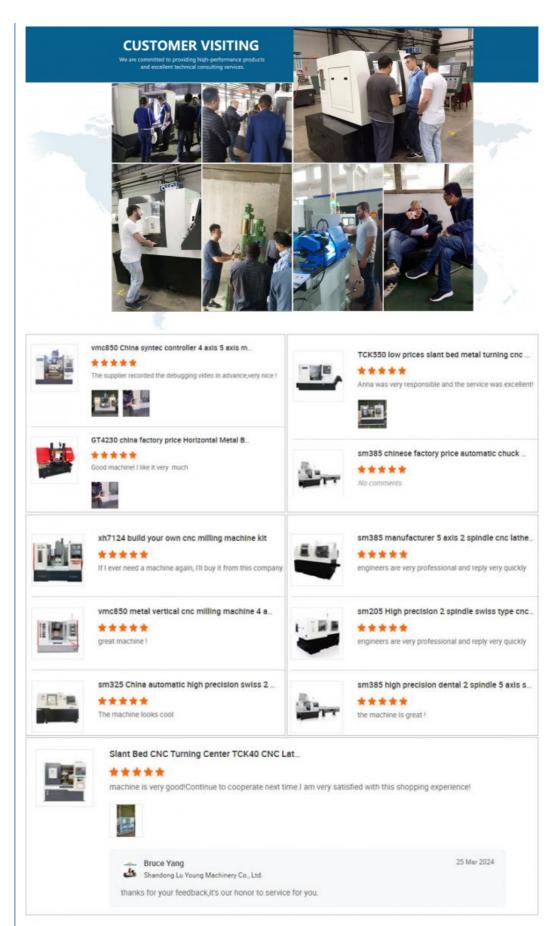
Professional After Sales Team



Delivery Time Promised

- 1.Professional technogoly service team.we have professional technogoly service team , we supply one by one solution design for your request.
- 2.Training for free and oversea service.we can supply training for your in our factory for free.Oversea service also is OK.
- $3.7^{*}24$ hours online sales. We supply $7^{*}24$ hours online sales and after sales service for free. And we welcome customers to visit our workshop and products at any time.
- 4.Replacement parts for free.We supply replacement parts for free if the machine is proved defective within 12 months.

Customer Photos



Certifications



FAQ

1. What's the term of payment?

As usual, Our term of payment is:30% downpayment by T/T (Telegraphic transfer) in advance. 70% by T/T before shipment. Besides, We can also accept term of payment by irrevocable letter of credit at sight. D/P or D/A.

2. What's the quality warranty?

We will supply standard parts and accessories with our machines when shipment. Within one year after receiving our machines, In the right operation, If there are any damaged parts or accessories, We will replace them by air-mail or express mail immediately free of charge.

3. What's the delivery time?

We will supply goods to you within 1 months after getting your 30% downpayment by T/T according to the different products.

4. What's the charge of installing and commissioning?

For some machines, It need our technician to go to your local site and help you install and commission machines. At the same time, Our technician will train your workers. It will take 7-15 days for different machines. The return air-tickets, accommodation, food, salary (USD60.00/day for every technician), etc will be born by the end-user.





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