

# 66mm Spindle Bore TCK56 Cnc Lathe Turning Center with Y Axis and C Axis Slant Bed

### **Basic Information**

Place of Origin: Shandong, China
Brand Name: Lu Young
Certification: CE ISO
Model Number: TCK56

• Price: \$25,000.00/sets



### **Product Specification**

Type: HorizontalMax. Length Of Workpiece 700 Mm

(mm):Structure: Slant Bed LatheMachining Capacity: Heavy Duty

Width Of Bed (mm): 400 Mm
Spindle Motor Power(kW): 11
No. Of Spindles: Single
Number Of Axes: 4

Travel (X Axis)(mm): 280 Mm
Travel (Z Axis)(mm): 700 Mm
Positioning Accuracy (mm): 0.01 Mm
Repeatability (X/Y/Z) (mm): 0.006

• Dimension(L\*W\*H): 3400\*2060\*2100

• Voltage: 380V



### More Images









### **Product Description**

Cnc Lathe Turning Center TCK56 With Y Axis And C Axis Slant Bed Cnc Lathe MachineProduct Description

**Product Description** 





#### Feature:

- ♦ Max. swing over bed: 650mm
- ♦ Max cutting Diameter: 540mm
- ♦ Clamping: 8" Hydraulic Chuck
- ♦ Distance between two centers:700mm
- ♦ Power of main motor:7.5KW
- ♦Turret:12 station living turret

### Optional parts:

- ♦ 10/12 station hydraulic turret
- ♦ 12 station driving turret Or living tools
- ♦ Hydraulic tailstock
- ♦ GSK or Fanuc controller system

### **Optional configuration**







8station living turret

12station hydraulic turret

12station living turret



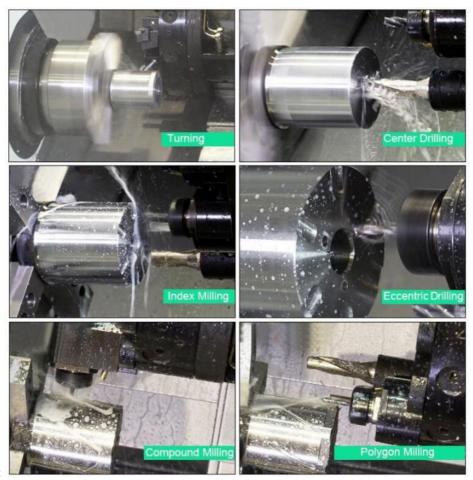


3+3 living tool

4+4 living tools

Specification of high precision Cnc Lathe Turning Center TCK56 With Y Axis And C Axis Slant Bed Cnc Lathe Machine:

Specification		Unit	TCK56
Work Capability	Max swing over bed Dia.	mm	Ф650
	Max swing over the cross slide Dia.	mm	Ф280
	Max cutting length	mm	540
	Max turning diameter	mm	Ф540
Spindle	Hydraulic chuck size	mm	10"
	Spindle nose	1	A2-6
	Spindle taper/diameter	mm	Ф 66
	Spindle speed	r/min	20-3500
	Main motor power	kW	11
Tail stock	Tail stock sleeve dia./travel	mm	480
	Sleeve taper	MT No.	MT-5
Body	Bed angle	DEG	45 °
	Travel range for X/Z	mm	280/700
	Fast feeding speed X/Z	m/min	24/24
	Servo motor torque X/Z	Nm	15/15
	Servo motor power	kw	2./2.3
	Nos.	1	12
	Tools size	mm	25×25/Φ32
	Y axis travel range	mm	+_50
	Dimension size	cm	3400x2060x2100
	Weight	kg	4200



Function of living turret:

What's the advantage of high precision high precision Cnc Lathe Turning Center TCK56 With Y Axis And C Axis Slant Bed Cnc Lathe Machine?

- ♠ Spindle: The spindle is of high rigidity and high speed structure, which can realize stepless speed change and constant linear speed cutting and high speed cutting;
- ♠ Turret:Equipped with a high-performance hydraulic tool post, with good rigidity, accurate tool change and fast speed, and high reliability, which can improve the processing efficiency of the machine tool;
- ♠Chuck:The standard type is equipped with a hydraulic chuck with high efficiency and stable accuracy. The sleeve chuck can also be installed according to the user's requirements, which is convenient to clamp the workpiece and reliable in work;
- ♠ Controller system:CNC system Siemen808D controller syste; optional new generation, GSK, FANUC
- ♠ Linear guide way:Using Taiwan Hiwin linear guide, the machine tool bears a large load, has a good dynamic response, eliminates low-speed crawling, and has good accuracy.
- ♠ Casting:The use of a high-rigidity horizontal cast iron bed, combined with a 45-degree Z-direction sliding table, and an optimized design of a large triangular headstock, greatly improve the rigidity of the spindle.

### **Application**

CNC milling machine mill and drill lathe TCK56x750 with driven turret and Y axis tool setting living tool lathes, It is suitable for rough and finishing machining of shafts, discs, sleeves and other mass production parts in industries such as automobiles, motorcycles, and compressors. It is especially suitable for heavy cutting and interrupted cutting. It can automatically complete the processing of various curved surfaces and threads such as cylinders, cones, arcs, etc., with complete functions and high cost performance.

## Spindle

Φ82 Spindle hole diameter.





### Turret

8 station Hydraulic turret.

### Chuck

305mm hydraulic hollow type chuck。





### control system

Could choose Siemens, Fanuc ,GSK etc.

# **Guide way**

Taiwan Hiwin linear guide way





# Casting

one-piece cast-ing



flange plate



plunger



hub bearing





gearing shaft



**Curved cutting edge** 



cutted thread screwing



cutterhead



milling cutter arbor

### Hot selling products





TCK630 model

TCK420 model

Company Information

### **Company Information**





Shandong Lu Young Machinery Co, Ltd. is established in July 1996.We are located in shandong provice.We are one of professional cnc lathe machine, cnc milling machine and swiss lathe machine manufacturer in china.We founded our fast lathe machine factory in 1996 in tengzhou City to produce center lathe and universal milling machine for over 20 years development,we build three factories.One is for cnc lathe production one for cnc milling production.

We imported advanced production technology and R&D team from Korean in 2001 and build our third factory for swiss lathe machine production.

We own about 500 wokers and 40 engineers, more than 5000 square meter .Our engineer team have rich experiences for equipment selection and process design,

we can give you professional solution based your workpieces fast and freely. We could product over 1000 sets cnc machine equipment one year. Our cnc machine tools has been exported over 40 countries and get good feedback.

- ♥ More than 20 years of production experience.
- ♥ Exported more than 40 countries.
- ♥ More than 300 staffs in factory.
- ♥ CE and ISO9001 certification .
- ♥ 7×24 hours online service.



Who choose us?







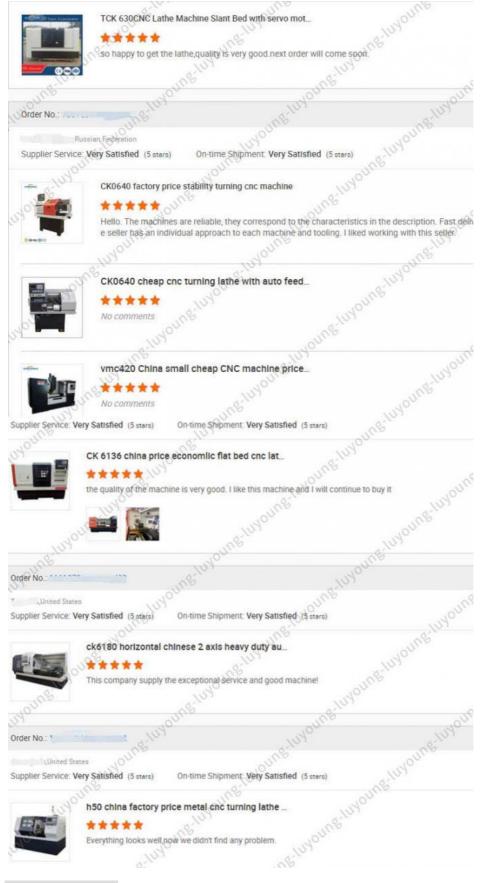












#### **After-Sales Service**

### high precision slant bed cnc lathe y axis machine TCK56 living tool lathes Guarantee:

1. One year warranty for the whole machine. Within one year under normal use and maintenance, if some accessories is damaged you could get the new accessories for free. Out of one year, you will get spare parts at cost price. You will also get free technical support and service all the lifetime.

#### **Technical support:**

- 1. Technical support by phone, email or WhatsApp/Skype around the clock
- 2. Friendly English version manual

#### Packaging & Shipping

### Strong packing will protect the goods from any possible damage during transit



TCK550 China Fanuc, GSK, Siemens Control System high precision automatic slant bed CNC Lathe Machine

- 1. Non-fumigation packaging, we use seaworthy plywood.
- 2. Steel base plate, it is stronger 3-5 times than normal plywood base plate.
- 3. Water-proof and damp proof, water resistant film wraped all the machine.
- 4. Fully sheathed case, prevention of collision and keep the goods intact.

#### FAQ

How long is your warranty period of this New Quality Reliable Cnc Lathe Turning Center TCK56 With Y Axis And C **Axis Slant Bed Cnc Lathe Machine?** 

A: our warranty period is one year, and we will maintain the product free of charge during the warranty period. Use our machines to supply standard parts and accessories during shipment. In the correct operation, if there are any damaged parts or accessories, we will replace them immediately by airmail or express mail. What kind of packing do you have?

Answer: we use a plywood cases, to ensure the packing quality durable, fully protect the safety of the goods in the cabinet, appearance is bright and clean, smooth and beautiful, durable, has low cost, big load, afraid of sun rain no moth, etc. How long will your delivery date be?

A: our delivery date is one month.30 days

Doese the high precision Slant bed mini Cnc Lathe Turning Center TCK56 With Y Axis And C Axis Slant Bed Cnc Lathe Machine can be customized?

A: of course, if our product can't meet your need, tell us the model and send us the drawing, recommend suitable products to you, we can also design and produce the machine meet your requirements.



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