

CHINA

luyoung

CE

# VMC850 Cnc Milling Machine 4 Axis Bridge Type Vertical Machining Center

### **Basic Information**

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity:
- Price:
- Packaging Details:
- Delivery Time:
- Payment Terms:
- Supply Ability:
- vmc850 : 1 \$22500/set Fumigation-free packaging 30days T/T, D/P, D/A, Western Union, MoneyGram, L/C 10/set



### **Product Specification**

- Controller:
- Spindle Speed:
- Year:
- X Travel:
- Keyword:
- Application:
- Machining Capacity:
- Table Size:
- Spindle Speed Range:
- Number Of Axes:
- Processing:
- After Warranty Service:
- Highlight:
- FANUC-Siemens/GSK CNC Controller 10000mm/min 2024 800mm Cnc Milling Machine Metal Processing Light Duty 1000\*500mm 10,000 Rpm 3/4/5 Maching Center



VMC850 CNC Vertical Machine Center, 4 axis CNC Vertical Machine Center, Bridge type CNC Vertical Machine Center



### More Images







VMC850 Cnc Milling Machine 4 axis Bridge type vertical machining center



VMC850 Cnc Milling Machine 4 axis Bridge type vertical machining center

**Our Product Introduction** 

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# Specifica

Item	VMC850
Size of worktable(length×width)mm	1000×500
T slot (mm)	5-18x100
Max loading weight on worktable	600kg
X-Axis travel(mm)	800
Y-Axis travel(mm)	550
Z-Axis travel(mm)	500
Distance between spindle nose and table	105-605mm
Distance between spindle center and column(mm)	550

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Spindle taper	BT40						
Max. spindle speed( rpm)	8000/10000/12000						
Spindle motor power(Kw)	7.5/11kw						
Rapid feeding speed: X,Y,Z axis m/min	24/24/24 liner guideway						
Fast cutting speed m /min	10m/min						
Positional accuracy	±0.005 mm						
Repeat positional accuracy	±0.003 mm						
Auto Tool changer type	24 arm type auto tool changer						
Max. tool length	300mm						
Max. Tool diameter	Φ80(adjacent tool)/φ150(not adjacent tool)						
Max.tool weight	8kg						
2.5Tool changing time(tool-to-tool)	2.5sec						
Air pressure	0.6 Mpa						
Machine weight	5500KG						
Overall sizse(mm)	2600*2300*2300						
Standa	rd configuration:						
High strength resin sand casting	Imported bearings for lead -srew; HIWIN/NSK						
X, Y, Z rails adopt stainless steel telescopic cover	2.5sec 0.6 Mpa 5500KG 2600*2300*2300 ndard configuration: Imported bearings for lead -srew; HIWIN/NSK c Eelectric cabinet cold heat exchanger			Eelectric cabinet cold heat exchanger			
Standard with belt driven Taiwan spindle 8000RPM	Full enclosed cover Manual pulse generator (MPG) Toolbox						
GSK25I controller system	Manual pulse generator (MPG)						
16 tools type Taiwan ATC							
Centralized automatic feed lubrication system	3 Axis lubrication oil collection						
Air clean gun	Color display						
Chip storage tank	Foundation pad iron and adjusting bolt						
Three color warning lamp	USB and Internet interface						
Cooling system	Leveling blocks & bolts;						
Work lamp	Rigid tapping						
Spindle center air blast							
Option	al configuration:						
Taiwan ATC, disc type24	4th /5th axis						
Siemens or Fanuc controller system	Chip conveyor outside machine						
3 axis Hiwin linear guide way	Tool measure system						
Workpiece measure system							
Main pu	rchase parts brand						
Name	Brand						
Spindle Unit	Taiwan						
Servo Motor	SIEMENS/GSK/FANUC						
pressure cylinder	Taiwan SUNRISE						
Screw bearing	FAG						
Coupling	(R+W)						
CNC Controller	SIEMENS/GSK/FANUC						

# **Product Description**

The VMC850 cnc milling machine 3 axis for metal for powerful vertical machine center is suitable for mould, automobile, motorcycle, aviation, aerospace, instrumentation, textile light industry and electronics and machinery manufacturing and other industries, small and medium-sized housing cover, plate, shell and plate parts processing industry. It is applicable to the vertical machining center of machining and mould manufacturing. It can adapt to the machining requirements of machining, drilling, tapping, boring and so on.

Spindle: Standard is high speed BT40-150 belt driven Taiwan spindle---8000RPM; Optional is 10000/12000/15000 rpm .simple and compact structure, high efficiency, low noise, low vibration , high precision, and good surface finishing.

Screw:Standard is hardened guide way, optional is Taiwan Hiwin linear guide way. The guide screw adopts the imported JIS-C3 grinding grade prestretched nut screw to eliminate the backlash, after heat treatment, it has good rigidity, wear resistance, and guarantees the high precision of the operation.

#### Auto tool changer:

Taiwan hat type (16 knives) tool magazine. Advantages: low wear, long life, easy adjustment, and low failure rate.Optional configuration is Taiwan system could to be choosed 20/24 disc type Auto tool changer.

#### Controller system

Controller system: there is GSK /KND/SIEMENS/SYNTEC/FANUC controller

#### 4th and 5th axis :

4th and 5th axis can be choosed as opintional Horizontal & vertical cnc rotary table can be choose as optional. Especially for special jobs. High precision, improve processing efficiency, and shorten the processing flow.

#### **PROBE MEASURING**

METROL, RENISHAW or PIONEER brand workpiece measuring system and tool measuring system are optional configurations.

#### Chip conveyor outside machine

The machine tool chip conveyor is mainly used to collect various metal and non-metal scraps produced by the machine and transfer the scraps to the collection vehicle. It can be used in conjunction with the filter water tank to recycle various coolants. a 180° rotation to complete the tool change

# **Company Profile**

#### 24 tools arm type Auto tool changer

The tool change speed is fast, within 4s. The mechanical arm pulls the tool from the tool magazine and the spindle at the same time and installs it on the spindle and the tool magazine after process.

# Our service

1. Professional technogoly service team. we have professional technogoly service team , we supply one by one solution design for your request.

2.Training for free and oversea service.we can supply training for your in our factory for free.Oversea service also is OK. 3.7\*24 hours online sales.We supply 7\*24 hours online sales and after sales service for free.And we welcome customers to visit our workshop and products at any time.

4. Replacement parts for free. We supply replacement parts for free if the machine is proved defective within 12 months.

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### FAQ

#### 1. What's the term of payment ?

As usual, Our term of payment is:30% downpayment by T/T (Telegraphic transfer) in advance. 70% by T/T before shipment. Besides, We can also accept term of payment by irrevocable letter of credit at sight. D/P or D/A.

#### 2. What's the quality warranty ?

We will supply standard parts and accessories with our machines when shipment. Within one year after receiving our machines, In the right operation, If there are any damaged parts or accessories, We will replace them by air-mail or express mail immediately free of charge.

#### 3. What's the delivery time ?

We will supply goods to you within 1 months after getting your 30% downpayment by T/T according to the different products.

#### 4. What's the charge of installing and commissioning ?

For some machines, It need our technician to go to your local site and help you install and commission machines. At the same time, Our technician will train your workers. It will take 7-15 days for different machines. The return air-tickets, accommodation, food, salary (USD60.00/day for every technician), etc will be born by the end-user.

#### Services:





Room 1061, Building A, Guoshan Center, Taiqian Street, Taishan District, Taian City, Shandong Province